

188 is a cobalt-base alloy that offers good resistance to oxidation to 2000°F and excellent high temperature strength. The alloy also has good sulfidation resistance, excellent metallurgical stability, and good ductility after prolonged exposure to elevated temperatures

### 188 Chemical Composition

<b>C</b>	Carbon – 0.05 – 0.15%
<b>Mn</b>	Manganese - 1.25% max
<b>Si</b>	Silicon - 0.20 – 0.50%
<b>Cr</b>	Chromium - 20.0 - 24.0%
<b>Ni</b>	Nickel - 20.00 - 24.00%
<b>W</b>	Tungsten – 13.0 – 16.0%
<b>La</b>	Lanthanum – 0.02 – 0.12%
<b>Fe</b>	Iron – 3% max
<b>Co</b>	Cobalt - Balance

Maximum unless range is specified

### Other Inventory Specifications

- PWA-LCS
- GE Aviation S-SPEC-35 AeDMS S-400
- GE Aircraft Engine (GT193)
- RR SABRe Edition 2
- DFARS Compliant

### Standard Inventory Specifications

- UNS R30188
- AMS 5608
- AMS 5772
- B50TF74

### Forms Stocked

- Bar - 0.375" – 3.000" thick
- Coil - 0.020" – 0.080" thick
- Sheet - 0.020" - 0.080" thick

### Applications

- Gas turbine operations
- Combustors
- Flame holders
- Liners
- Transition ducts
- Exhaust frames



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### Features

- Performs well in continuous high temperature service
- Excellent oxidation, spalling, and corrosion resistance

The technical data provided is for information only and not for design purposes. It is not warranted or guaranteed.

## Physical Properties

- Density: 0.330 lb/in<sup>3</sup> (9.14 g/cm<sup>3</sup>)
- Melting Range: 2375-2425°F (1300-1330°C)
- Specific Heat 0.097 at 70 °F, Bru/lb °F 405 at 21 °C, J/kg °C
- Permeability: 1.0007 at 200 oersted
- Coefficient of Expansion: 6.6 0-200 °F, 10<sup>-6</sup> in/in•°F
- Thermal Conductivity: 84 Btu•in/ft<sup>2</sup>•h•°F W/wm•°C
- Electrical Resistivity: 613 ohm•circ mil/ft 102.0 microhm-cm

## Mechanical Properties and Yield Strength

Yield Strength		Tensile Strength		Elongation
Ksi	Mpa	Ksi	Mpa	%
65	446	140	963	55